Qty:

: SQUARE CAP

: PB6743001223

: B67-43001 P.18

: 18/12/2008

: N/A

: B1

Thursday, 11/12/2008 9:53:40 AM

Melanie Fauteux

**Process Sheet** 

**Drawing Name** 

Part Number

Material

**Due Date** 

**Drawing Number** 

Project Number

**Drawing Revision** 

10 Um:

Each

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 44000 - 7

S.O. No. :

Estimate Number

: 13408

P.O. Number

This Issue

: 11/12/2008

Prsht Rev. : NC

First Issue

: 11 Previous Run : 42604

Written By

Comment

Checked & Approved By

Type

: est rev A new issue

08.06.19 DD verified: EC

: SMALL /MED FAB

Additional Product

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

M6061T6S125 1.0

Comment: Qty.:

0.0072 sf(s)/Unit Total:

0.0725 sf(s)

6061-T6 .125Sheet

batch:- 10905

1B 8-17-11

2.0

WATER JET

FLOW WATER JET

6061-T6 .125 Sheet



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev:

Prog Rev: B

11-61-8 A

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 8-12-11

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0 PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

PACKAGING RESOURCE #1

Dari Aerospace Liu	Aerospace Li	td
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W/O:

DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		net libraria						
	e office							
	133							14
Part No		PAR #:	Fault Category:	NCR: Ye	s No DQ	A:	_ Date: _	
P. C.	R	esolution:	Disposition:	QA: N/C	Closed:		Date: _	Jata I

**WORK ORDER CHANGES** 

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			150-3
		Description of NC		Corrective Action Section I	В	Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
	#							
	7.5							
	1 11					-	921 20	
	-					467		- I S-

NOTE: Date & initial all entries

Date: User:

Thursday, 11/12/2008 9:53:40 AM

Melanie Fauteux

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SQUARE CAP

Job Number: 44000

Part Number: PB6743001223

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

mf 08-12-17

Job Completion



## Dart Aerospace Ltd

W/O:			WORK ORDER	CHANGES					
DATE	STEP	PI	ROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	Resolution:	PAR #:	Fault Category:		R: Yes	No DQ	A:	_ Date: _	

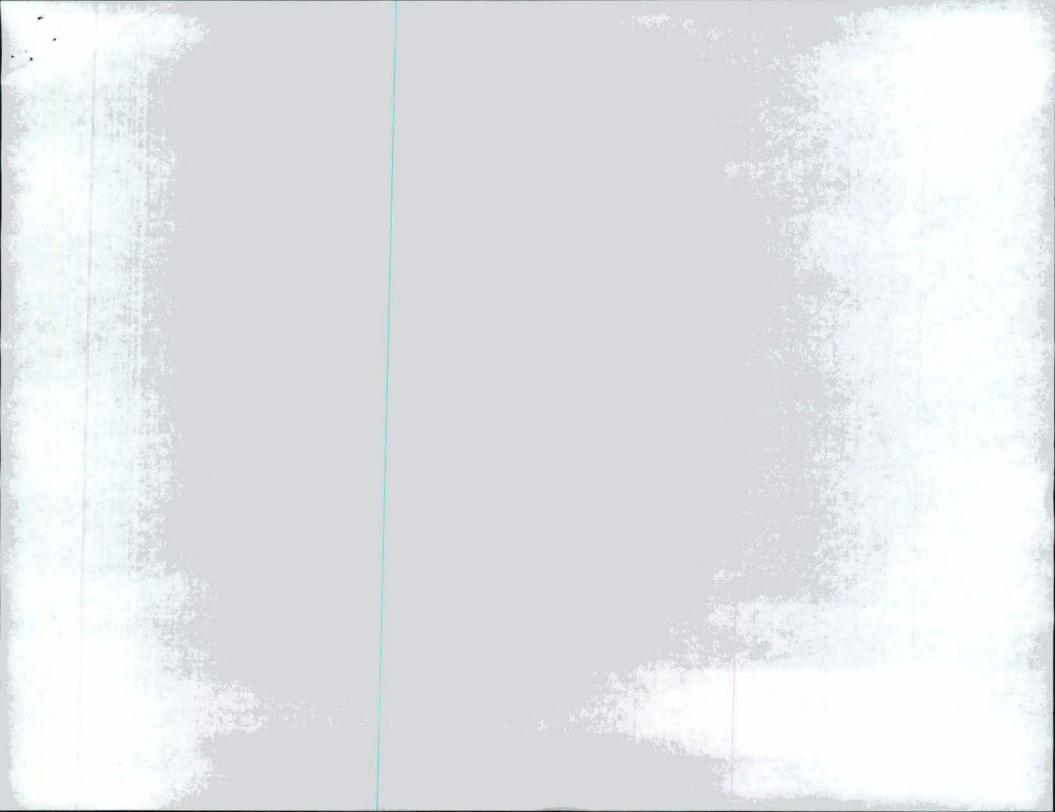
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCR)			
DATE		Description of NC		Corrective Action Section 6	3	Verification	Approval	Approval
	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto
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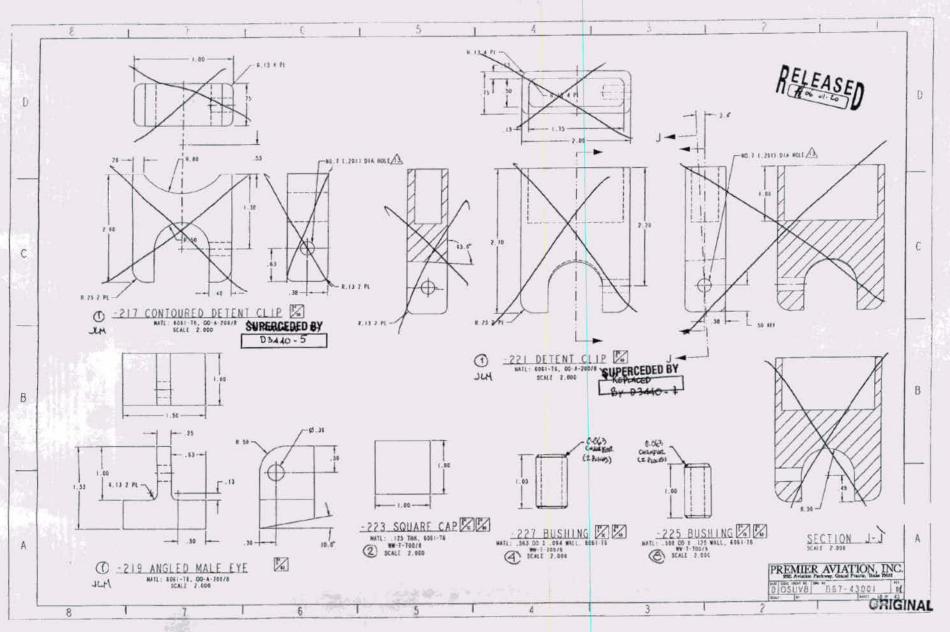
NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	44000
Description: Square Cap	Part Number:	B67-43001-223
Inspection Dwg: B67-43001, Pg18 Rev: B1		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	ments
1.00	+/-0.030	,998	×				1 4
1.00	+/-0.030	1.002	×				10.0
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3445		1000					UNIT I
24		X 2			- 3	720	100
9.		-				Z 5	
Measured by:	B	Audited by			Prototype	Approval:	N/A
Date:	8-17-11	Date		12		Date:	N/A
Rev Date	Change		1001.4	7		vised by	Approved





£ 44000

